

TECHNICAL SHEET

Sn31D



Product name

Sn31D

Class of product

Tin-Lead Soldering Alloy

Corresponding standards

Sn31D

Nominal composition (weight %)

Sn: 20

Pb: 80

Physical characteristics

Melting range (Solids – Liquids): 183 - 270 °C

Density: 9.98 g/cm³

Range of application:

This sheet gives the specification for Side Solder wire connecting wire to aluminum cap of GLS lamps. The wire surface be clean and glossy without any crack. The quality be uniform and its cross section circle without any rolling up of wire.

Characteristics Make-up:

Flux cored Wires: Ø 1,8 3,0 mm

The above data are subject to change without notice by Spring.

SPRING WELDING ALLOYS

Hangzhou City, Zhejiang, China

Phone – 0086-13588821060

info@springwelding.com - www.springwelding.com