

TECHNICAL SHEET

AgZn98



Product name

AlZn98

Class of product

Zinc-Aluminum brazing alloy

Corresponding standards

DIN L-ZnAl2

Nominal composition (weight %)

Al: 2

Zn: 98

Physical characteristics

Melting range (Solids – Liquids): 440 – 460 °C

Tensile Strength: 130 – 160 Mpa.

Elongation: A < 60 %

Density: 6,9 g/cm³

Range of application:

AlZn98 is a zinc-aluminum brazing alloy, for low-temperature brazing of aluminum.

It is used for aluminum -aluminum, aluminum-copper, aluminum-stainless steel joints.

Brazing is performed with the use of a proper flux, like flux AL6.

Its main usages are in the field of heat-exchangers, air conditioners and condensers and automotive refrigeration systems.

Characteristics Make-up:

Rods

Wires

Rings

Other dimensions are available upon request

The above data are subject to change without notice by Spring.

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